

**Garant**

**Steel boring bar A.. SVQCR 107,5°, for indexable inserts VC.., right-hand,  
Shank Ø / insert size: 25/16mm**


**Order data**

Order number	261344 25/16
GTIN	4045197654137
Item class	21T

**Technical description**

Minimum pre-drill Ø $D_{min}$	31.5 mm
ISO code toolholder	A25R SVQCR/L16
suitable indexable insert	VC.. 1604..
Head length $L_1$	43 mm
Insert size	16 mm
Centre offset $L_3$	17 mm
Pack of insert screws	269028 8
Overall length $L$	200 mm
Clamping height $L_2$	23 mm
Setting angle $\kappa$	107.5 degrees
Shank Ø $D_s$	25 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3×D
Through-coolant	yes
Application	Internal longitudinal turning

Type of product	Boring Bar
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## Accessories

Set of insert screws Type 8	269028 8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15